



## Put group-lockout safety at hand

Permit Control Station

# Stands out in a group

Equipment maintenance takes many forms — from setup and routine service to repairs and troubleshooting. As the complexity of equipment and scope of work grow, so do the numbers of energy isolation points and authorized workers needed. And while more workers mean less equipment downtime, without the right devices in place, they also mean increased risk for accidental re-energization. That's where the Brady Permit Control Station comes in.

Put simply, for an effective group-lockout program, lock boxes and corresponding paperwork go better together. Put simpler, it's a best practice for compliance and efficiency. Put equipment and documentation front and center at all times for better group-lockout communication and coordination. See why the Brady Permit Control Station gets noticed in facilities and stands out from the competition.



Checklist for Lockout Procedure ID: 160-0019  
This checklist is limited and abbreviated. It must not be considered a substitute for the complete lockout procedure.

Procedure: Custom Lockout Air Compressor #1      Revised: 3/16/2019  
Equipment: Air Compressor #1      Equipment ID: 160-0019

Preparation for Shutdown: Think through the task and notify all affected employees

PPE Needed	# of Locks	LOTO Supplies Needed
Safety Glasses	3	1- Hasp
Gloves		2 - 211 Valves
Steel Tools		

Hazardous Tasks: Check all that apply and complete all required permits

Confined Space	Hot Work	Working at Heights
No	No	No

Affected personnel notified of shutdown, Equipment Shutdown: 4/21/2021 2:30 PM  
Dispersed any stored energy, Verified the Equipment will not Start: 4/21/2021 5:00 PM

An Authorized Lock-Out Person must initial each of the following isolation steps to confirm application of locks and tags.

#	Step #	Action and Verification	Picture	Verification	Initials On	Initials Off
1	E-1 Electrical 480V	The E-1 Disconnect is located on the East side of the machine. Turn Disconnect to the off position and lock out.		Attempt to restart at control panel.	MR	
2	P-1 Pneumatic 100PSI	The P-1 Ball Valve is located on the North side of the machine. Turn Valve to the off position and lock out.		Verify gauge pressure reads zero.	MR	

Page 1 of 2

Checklist for Lockout Procedure ID: 160-0019  
This checklist is limited and abbreviated. It must not be considered a substitute for the complete lockout procedure.

Procedure: Lockout Chiller #1      Revised: 7/6/2019  
Equipment: Chiller #1      Equipment ID: 160-0071

Preparation for Shutdown: Think through the task and notify all affected employees

PPE Needed	# of Locks	LOTO Supplies Needed
Gloves Safety Glasses	5	Hasp cable lockout

Hazardous Tasks: Check all that apply and complete all required permits

Confined Space	Hot Work	Working at Heights
NO	NO	NO

Affected personnel notified of shutdown, Equipment Shutdown: 4-26-2021 2:00 PM  
Dispersed any stored energy, Verified the Equipment will not Start: 4-27-2021 3:00 PM

An Authorized Lock-Out Person must initial each of the following isolation steps to confirm application of locks and tags.

#	Step #	Action	Info	Verification	Initials On	Initials Off
1	E-1 Electrical 480V	The E-1 Disconnect is located on the West side of the machine. Turn Disconnect to the off position and lock out.	Use a Lock and hasp device.	Attempt to restart at control panel.	BL	
2	W-4 Water Cool Water Supply	The W-4 Gate Valve is located on the South side of the machine. Turn the gate valve to the closed position and lock out.	Use a Cable lockout device.	Verify pressure has died off.	BL	

Page 1 of 2

# Key features



## Center of attention

Ensure workers can easily identify documents and equipment whenever necessary by wall-mounting your station at the point of need.



## Keep it together

Pair documentation and equipment together in a single location with the 2-in-1 device construction. This best practice helps ensure group lockout compliance and efficiency.



## Snap out of it

Access documents or take them with during lockout validation via the quick-release case or removable clipboard.



## What a view

Verify lockout permits and checklists through the clear viewing panels and always keep vital information, devices and identification on display.



## It fits you

Mix and match your full solution or order components separately to complete an existing setup. Complex procedures or work histories are no problem for the 25-sheet storage capacity.



## Lightweight and heavy-duty

The lightweight material lets you set up and handle with ease, while the tough, rugged design stands up to wet, dusty and damaging environments.

# Permit Control Station



*SlimView™ Group Lock Box, Yellow; Permit Display Case; Custom Brady SafeKey Lockout Padlocks with Engraving*

Equipment/System: Air Compressor #1

Work Order	Description of Jobs	Date Maint
1564	Replace air dryer element	4-27-2021
Operations Supervisor		

## Designed for the way you work

What if group lockout were as regular as routine maintenance? At Brady, we offer solutions that build safety and productivity right into your work, without disrupting your unique workflow. Specially designed features of the Permit Control Station add security and efficiency at every step to make group lockout second-nature. Take a look.

### Lockout hangout

11 hooks store up to three 1.5 in.- or 3 in.-shackle padlocks and keys.

### Extra security

Locking tabs fully secure viewing panel and prevent key removal, regardless of lock point in use.

### Easily transportable

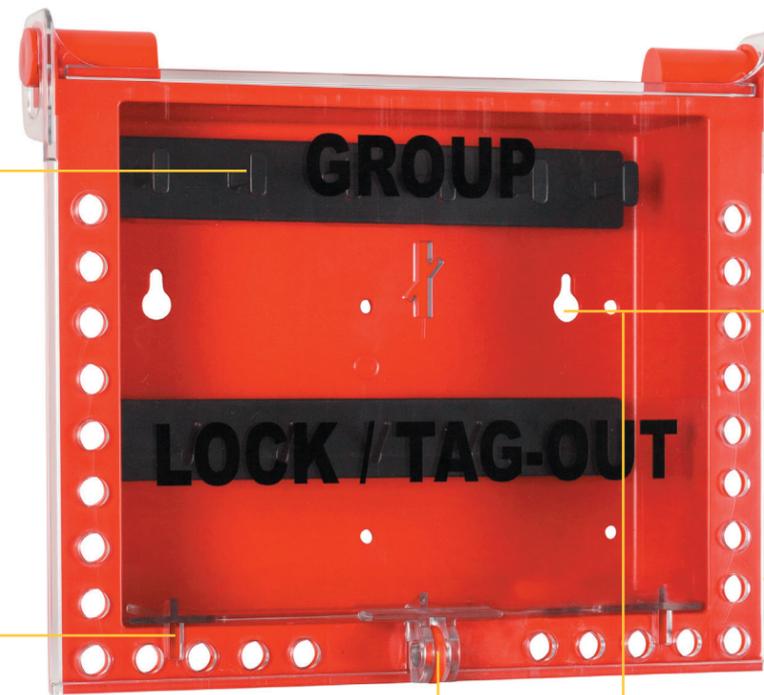
Removable Permit Display Case and clipboard allow for easy transport during lockout.

### Sizable storage

Store up to 25 US letter-size sheets of paper (8.5 x 11 in.).

### Document security

Secure documents during lockout with the permit case lock point.



### Wall-mountable

Fasten securely wherever you need it with easy mounting holes.

### Mix and match

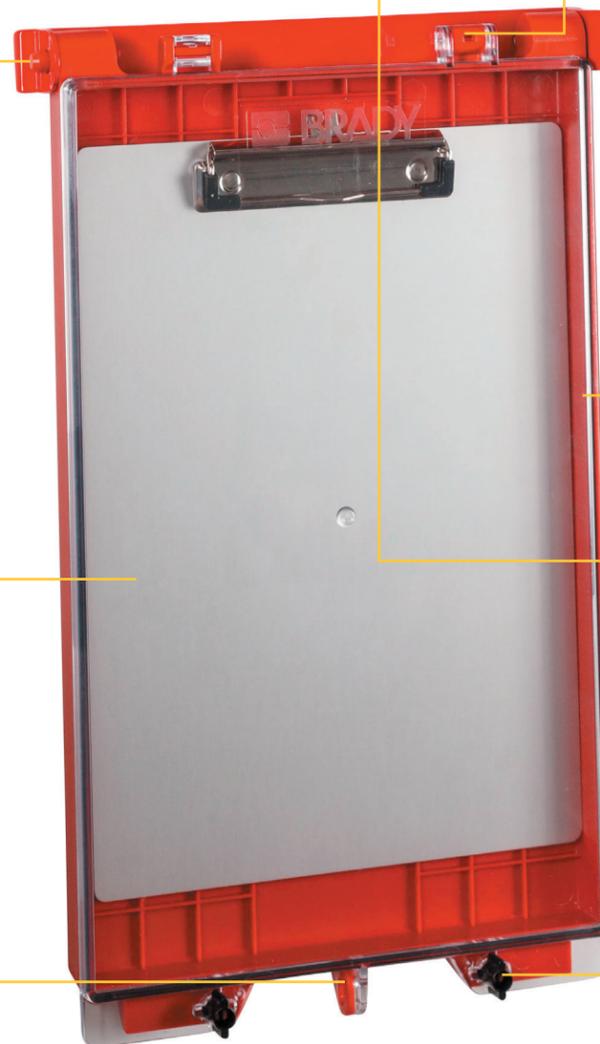
Pair application-specific boxes and case for the best fit in your facility.

### Ops-lock visibility

Center-hanging ops lock identifies the lockout coordinator or shift manager.

### Damage defender

Gasket seal with locking tabs offers water- and dust-resistance.



# A shared experience

The work you do to keep your facility running safely says a lot. It shows what you value. And it's a roadmap for where you'd like to go.

If you value hard work and look to a future with better safety solutions — ones that offer greater efficiency and easier ways to work — we do, too. At Brady, we don't just want better, we're committed to it. And, after 100 years of making workplaces safer and more secure, we're ready for one hundred more. But why stop there.

What we really want is for your business to be compliant and as safe as possible. The solutions we offer are flexible — to fit you today, and well into the future, as you grow. Whether that happens with written lockout procedures, lockout procedure management software, devices or padlocks — know the value you place on finding the right solution now will pave the way for a better future. And that's a shared experience that's worth having.

TAO-OUT  
3#4

**ANGER**  
Source has  
ED QUII  
ed removal of  
g may result  
ite discharge.

**ANGER**  
DO NOT  
OPERATE

This lock/tag may  
only be removed by:  
Name Rick Garcia  
Date 4-23-2021  
(313) 898-4368  
BRADY #65525 BRADYID.COM

1 of 30 2 of 30 3 of 30 4 of 30 5 of 30 6 of 30

**LOCK TAG-OUT**  
GLB#5

**DANGER**  
DO NOT  
OPERATE

This lock/tag may  
only be removed by:  
Name Terry Baker  
Date 4-23-2021  
(614) 225-4891  
BRADY #65525 BRADYID.COM

GLB#5

Procedure ID: 160-0071  
be considered a substitute  
ature.

Revised  
Equip

all affected employees

Locks: LOTO Supplies Needed  
Has cable lockout

12 BradyID.com/lockout

quired permits

26 Group Lockbox Permit Control Station; Customized, Engraved Brady SafeKey Lockout Padlocks

## Find the option that's right for your facility

We've got the options that are right for you — from slim and portable lock boxes to contractor-specific and more, all paired with the versatile, lightweight Permit Display Case. Select the station that's right for you.



### 26 Group Lock Box Permit Control Station

- Ideal for your large group lockout scenarios where keeping things centralized is most important
- The ultimate in simplicity, storage and security
- Clear door gives you a clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable

## Already have a group lock box?



### Permit Display Case Only

If you have existing lock boxes or stations, you can order the Permit Display Case separately to complete your station. This best-practice solution is:

- **Water- and dust-resistance** — Keep the elements at bay with a durable design
- **Flexible** — Case or clipboard or both remove easily
- **Compliant** — Implement this best practice when it comes to group lockouts across many industries



### SlimView™ Permit Control Station

- Ideal for mid-size group lockout projects where mobility is key
- Rugged steel body and polycarbonate door stand up to all of your toughest jobs
- Convenient storage for up to 12 padlocks with built-in padlock and key hangers
- Easy to wall mount with button mount holes
- Clear door gives you clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable



### Ideal for Contractors

Trust the same great Brady lock boxes colored to identify different groups of workers quickly.



### Ultra-Compact Lock Box Permit Control Station

- Ideal for smaller group lockout tasks and areas where space may be limited
- Wall-mountable and detachable
- Compact size lets it fit easily into a toolbox, bag or the palm of your hand
- Up to 12 workers can lock on per box
- Hinged transparent cover for easy viewing of contents inside
- Permit Display Case keeps documentation close and easily viewable

# Uncomplicating complex lockout

As part of a comprehensive program, the Permit Control Station supports the essential elements of group lockout best practices. Discover tips on more effective group lockout as you build a solution built to deliver safety and results.

## Identify padlocks

- Differentiate departments with color and engraved names using Brady SafeKey Padlocks
- Effectively organize your unique key system
- Store uniquely colored, serial-engraved equipment padlocks in the lockbox

## Personalize tags

- Label each tag for compliance with authorized employee's name, phone number, and date and time of lockout
- Save on supplies and maintain safety with reusable laminated tags for authorized employees and disposable economy cardstock for contractors

## Separate worker groups

- Use a red primary lockbox for authorized employees and a yellow lockbox for contractors
- Label corresponding boxes and accessories for specific equipment lockout
- Ensure lockout coordinator lock is first on and last off using the primary lock point

## Oversee contractors

- Assign a shift coordinator to ensure contractor progress is tracked and equipment isn't re-energized until the work is done
- Ensure shift coordinator has the master key for contractor locks in case of abandonment (ensure facility's abandoned lock policy is followed)



# Put your group lockout program in good company

When it comes to lockout tagout, only a complete program can get your team the safety and compliance standards you expect. And in order to ensure you've got a compliant program, you need it to have six key elements:

1. A developed and documented program
2. Written machine / task-specific lockout tagout procedures
3. Clearly marked and identified isolation points
4. Training and periodic inspections
5. Best-in-class devices
6. Sustainability and scalability

Luckily, when you work with Brady, you aren't only getting the durable group lockout products you need, you also get support in every other element of a complete lockout tagout program.

Because your safety expertise needs to be spread over a wide range of areas in your facility, Brady is here to be your expert partner in lockout tagout. Our complete offering includes:

- Safety Services team that provides everything from writing procedures from scratch to training for authorized and affected employees
- Innovative Brady SafeKey Lockout Padlocks that are color-matched for ultimate key security and easy standardization for your facility
- LINK360® Software to keep your procedures centralized and easily accessible to keep your program, as a whole, sustainable

With in-house experts dedicated to staying up to date on the latest lockout and industry trends, compliance requirements and efficiency practices, you'll get complete support through group lockout and beyond.

Procedure written by our Safety Services team using our LINK360® Software

## We identify and protect people, products and places.

For more information or to learn more about our innovative products, visit [BradyID.com](http://BradyID.com) or call 1-888-272-3946.



Y5031347 MS5031347

USA  
Customer Service: 1-888-272-3946  
[BradyID.com](http://BradyID.com)

Canada  
Customer Service: 1-800-263-6179  
[BradyCanada.ca](http://BradyCanada.ca)

Mexico  
Customer Service: 1-800-262-7777  
Inside Sales: 1-800-262-7777 ext 177  
[BradyID.com.mx](http://BradyID.com.mx)

