



## Put group-lockout safety at hand

Permit Control Station

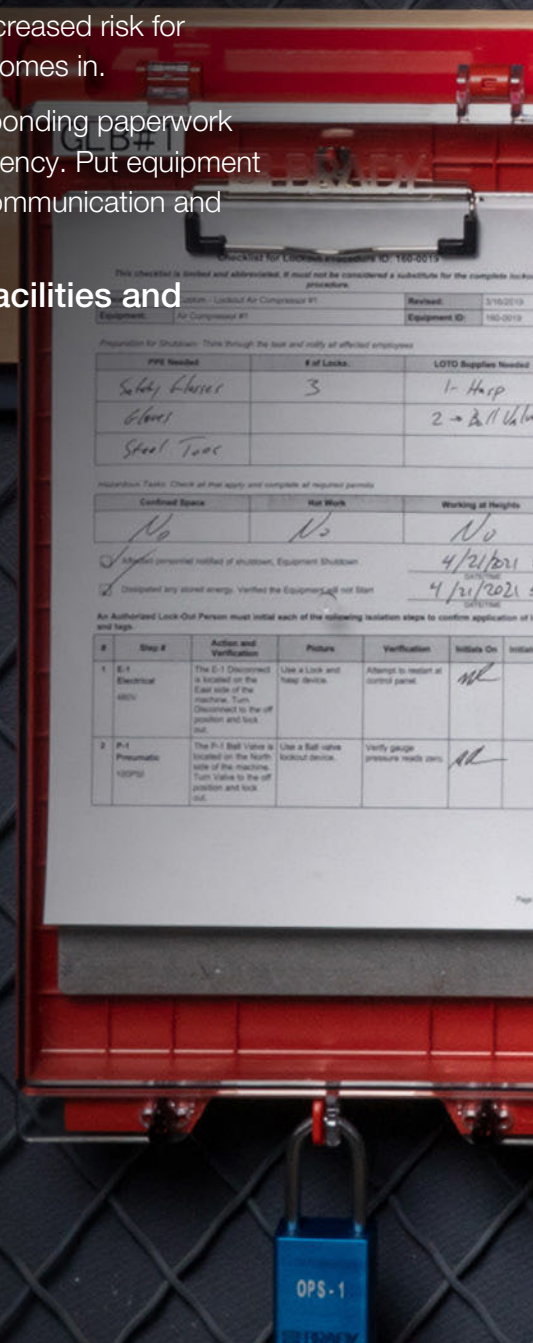


# Stands out in a group

Equipment maintenance takes many forms — from setup and routine service to repairs and troubleshooting. As the complexity of equipment and scope of work grow, so do the numbers of energy isolation points and authorised workers needed. And while more workers mean less equipment downtime, without the right devices in place, they also mean increased risk for accidental re-energisation. That's where the Brady Permit Control Station comes in.

Put simply, for an effective group-lockout program, lock boxes and corresponding paperwork go better together. Put simpler, it's a best practice for compliance and efficiency. Put equipment and documentation front and centre at all times for better group-lockout communication and coordination.

**See why the Brady Permit Control Station gets noticed in facilities and stands out from the competition.**







GLB#2

Checklist for Lockout Procedure 101-0011

This checklist is limited and abbreviated. It must not be considered a substitute for the complete lockout procedure.

Procedure: Lockout Chiller #1      Revised: 7/6/2018  
 Equipment: Chiller #1      Equipment ID: 100-0171

Preparation for Shutdown: Think through the task and notify all affected employees

PPE Needed	# of Locks	LOTO Supplies Needed
Gloves Safety Glasses	5	Must cable lockout

Hazardous Tasks: Check all that apply and complete all required permits

Confined Space	Hot Work	Working at Heights
NO	NO	NO

Affected personnel notified of shutdown. Equipment Shutdown      4-26-2021 2:00 PM  
 DATE/TIME

Disposed any stored energy. Verified the Equipment will not Start      4-27-2021 3:00 PM  
 DATE/TIME

An Authorized Lock-Out Person must initial each of the following isolation steps to confirm application of locks and tags.

#	Step #	Action	Info	Verification	Initials On	Initials Off
1	E-1 Electrical 480V	The E-1 Disconnect is located on the West side of the machine. Turn Disconnect to the off position and lock out.	Use a Lock and tag device.	Attempt to restart at control panel.	BL	
2	W-6 Water Cool Water Supply	The W-6 Gate Valve is located on the South side of the machine. Turn the gate valve to the closed position and lock out.	Use a Cable lockout device.	Verify pressure has shut off.	BL	

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# Permit Control Station

## Key features



### Centre of attention

Ensure workers can easily identify documents and equipment whenever necessary by wall-mounting your station at the point of need.



### Keep it together

Pair documentation and equipment together in a single location with the 2-in-1 device construction. This best practice helps ensure group lockout compliance and efficiency.



### Snap out of it

Access documents or take them with during lockout validation via the quick-release case or removable clipboard.



### What a view

Verify lockout permits and checklists through the clear viewing panels and always keep vital information, devices and identification on display.



### It fits you

Mix and match your full solution or order components separately to complete an existing setup. Complex procedures or work histories are no problem for the 25-sheet storage capacity.



### Lightweight and heavy-duty

The lightweight material lets you set up and handle with ease, while the tough, rugged design stands up to wet, dusty and damaging environments.

# Designed for the way you work

What if group lockout procedures were as regular as routine maintenance? At Brady, we offer solutions that build safety and productivity right into your work, without disrupting your unique workflow.

Specially designed features of the Permit Control Station add security and efficiency at every step to make group lockout second-nature. Take a look.

## Lockout hangout

11 hooks store up to three padlocks (38 mm or 76 mm shackle) and keys.

## Extra security

Locking tabs fully secure viewing panel and prevent key removal, regardless of lock point in use.

## Wall-mountable

Fasten securely wherever you need it with easy mounting holes.

## Easily transportable

Removable Permit Display Case and clipboard allow for easy transport during lockout.

## Mix and match

Pair application-specific boxes and case for the best fit in your facility.

## Sizable storage

Store up to 25 sheets of paper (A4-size).

## Ops-lock visibility

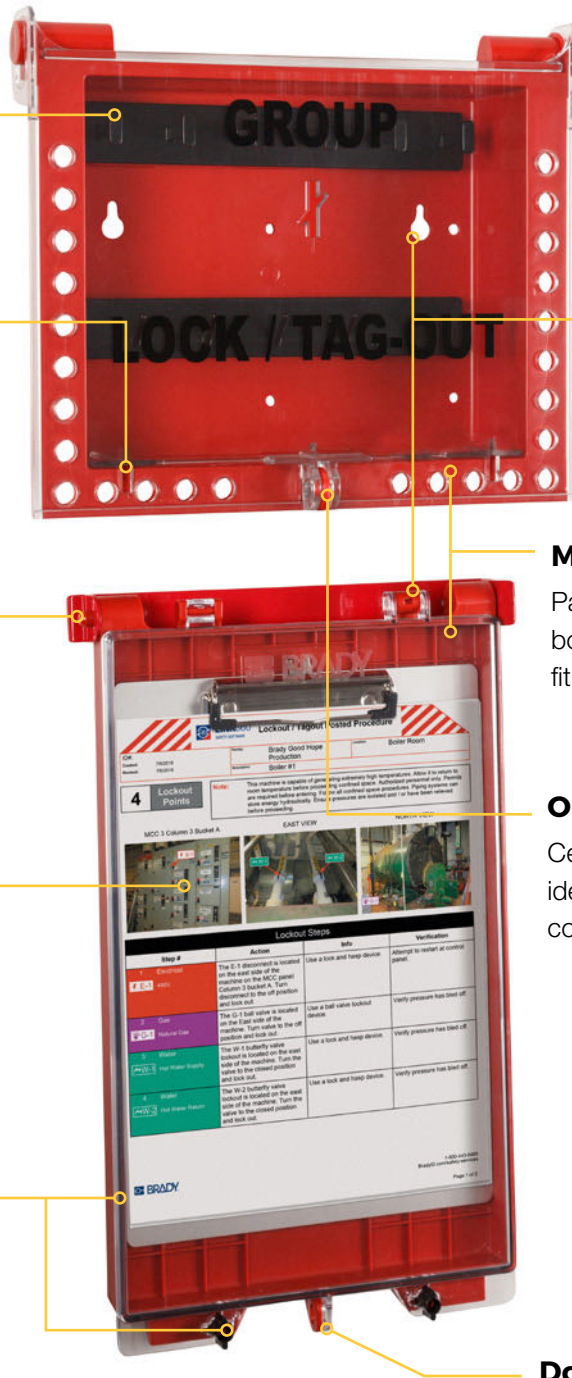
Centre-hanging ops lock identifies the lockout coordinator or shift manager.

## Damage defender

Gasket seal with locking tabs offers water- and dust-resistance.

## Document security

Secure documents during lockout with the permit case lock point.





# A shared experience



The work you do to keep your facility running safely says a lot. It shows what you value and it's a roadmap for where you'd like to go.

If you value hard work and look to a future with better safety solutions — ones that offer greater efficiency and easier ways to work — we do, too. At Brady, we don't just want better, we're committed to it. And, after 100 years of making workplaces safer and more secure, we're ready for one hundred more. But why stop there.

What we really want is for your business to be compliant and as safe as possible.

The solutions we offer are flexible — to fit you today, and well into the future, as you grow. Whether that happens with written lockout procedures, lockout procedure management software, devices or padlocks — know the value you place on finding the right solution now will pave the way for a better future. And that's a shared experience that's worth having.







S-1

BRADY

TAAG OUT  
B#4

**ANGER**  
 Source has  
 ED OUII  
 removal of  
 g may result  
 te discharge.

**ANGER**  
 DO NOT OPERATE

This lock/tag may only be removed by:  
 Name Rick Garcia  
 Date 4-27-2021  
(340) 819-4368  
 BRADY #65525 BRADYID.COM

S-2

**DANGER**  
 DO NOT OPERATE

This lock/tag may only be removed by:  
 Name Terry Baker  
 Date 4-27-2021  
(614) 325-4891  
 BRADY #65525 BRADYID.COM

Procedure ID: 160-0071

not be considered a substitute procedure.

Revised	
Equipment	

Notify all affected employees

Locks:	LOTO Supplies Needed
	Hasp cable lockout

Required permits

at Work	Working at Heights
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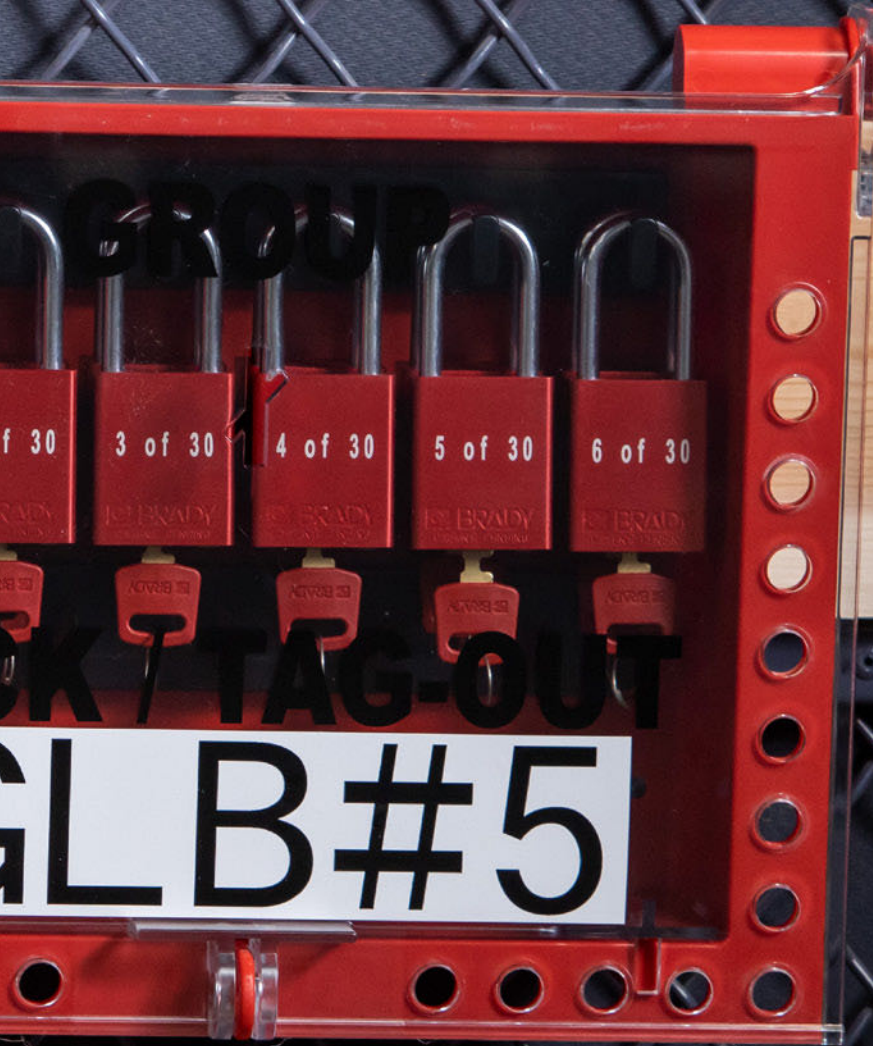
BRADY

LOCK

G

GLB#





26 Group Lockbox Permit Control Station with customised engraved Brady SafeKey Lockout Padlocks



# Find the option that's right for your facility

We've got the options that are right for you — from slim and portable lock boxes to contractor-specific and more, all paired with the versatile, lightweight Permit Display Case. Select the station that's right for you.



## 26 Group Lock Box Permit Control Station

- Ideal for your large group lockout scenarios where keeping things centralised is most important
- The ultimate in simplicity, storage and security
- Clear door gives you a clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable



## SlimView™ Permit Control Station

- Ideal for mid-size group lockout projects where mobility is key
- Rugged steel body and polycarbonate door stand up to all of your toughest jobs
- Convenient storage for up to 12 padlocks with built-in padlock and key hangers
- Easy to wall mount with button mount holes
- Clear door gives you clear view into everything you need
- Permit Display Case keeps documentation close and easily viewable



## Ultra-Compact Lock Box Permit Control Station

- Ideal for smaller group lockout tasks and areas where space may be limited
- Wall-mountable and detachable
- Compact size lets it fit easily into a toolbox, bag or the palm of your hand
- Up to 12 workers can lock on per box
- Hinged transparent cover for easy viewing of contents inside
- Permit Display Case keeps documentation close and easily viewable



## Already have a group lock box?



### Permit Display Case Only

If you have existing lock boxes or stations, you can order the Permit Display Case separately to complete your station. This best-practice solution is:

- **Water- and dust-resistant** — Keep the elements at bay with a durable design
- **Flexible** — Case or clipboard or both remove easily
- **Compliant** — Implement this best practice when it comes to group lockouts across many industries
- Best practice solution for group lockouts can hold 25 sheets of paper – DIN A4 or Letter format



### Ideal for Contractors

Trust the same great Brady lock boxes coloured to identify different groups of workers quickly.



# Uncomplicating complex lockout

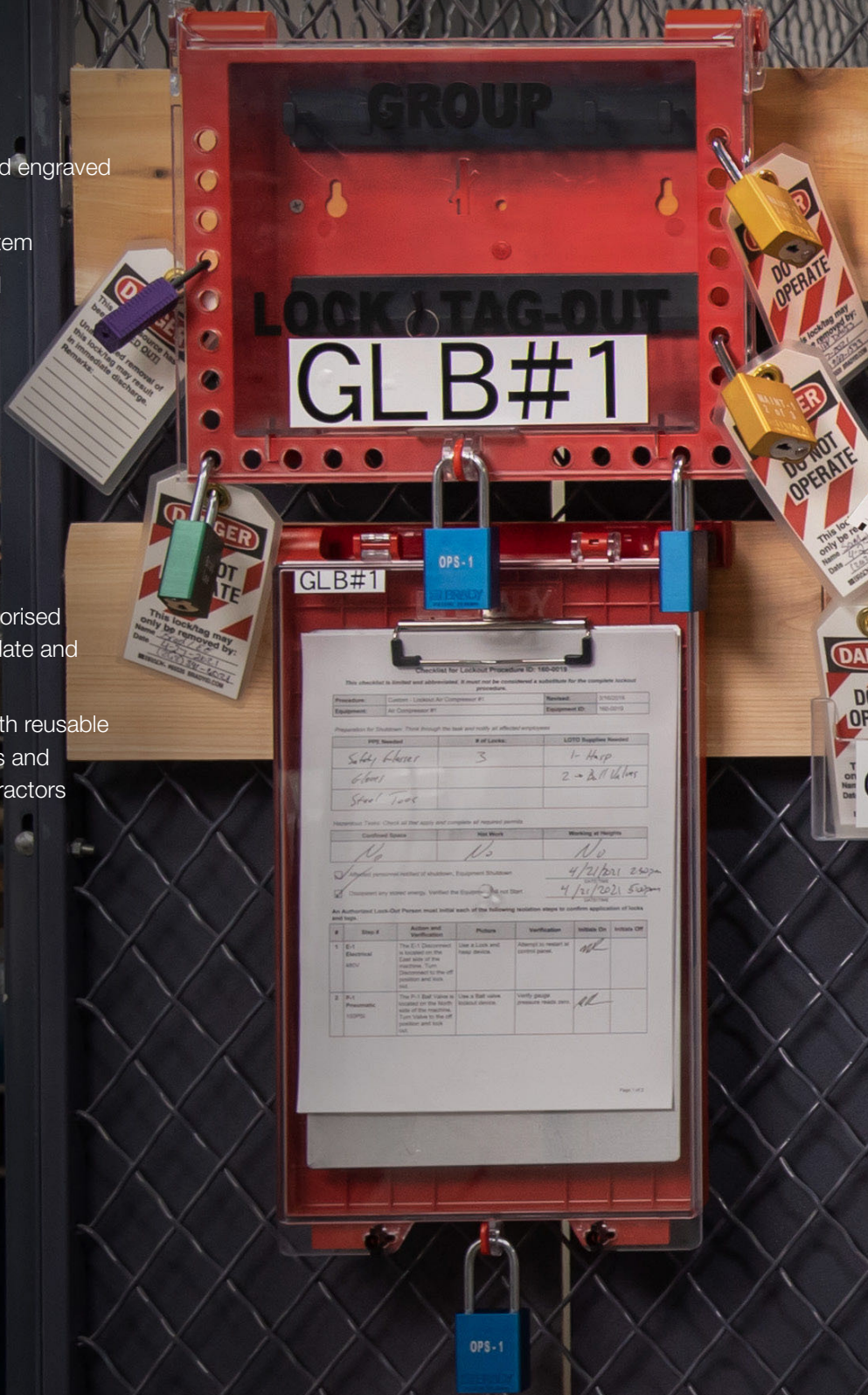
As part of a comprehensive program, the Permit Control Station supports the essential elements of group lockout best practices. Discover tips on more effective group lockout as you build a solution built to deliver safety and results.

## Identify padlocks

- Differentiate departments with colour and engraved names using Brady SafeKey Padlocks
- Effectively organise your unique key system
- Store uniquely coloured, serial-engraved equipment padlocks in the lockbox

## Personalise tags

- Label each tag for compliance with authorised employee's name, phone number, and date and time of lockout
- Save on supplies and maintain safety with reusable laminated tags for authorised employees and disposable economy cardstock for contractors











CHILLER #1

**LINK360 Lockout/Tagout Protocol Procedures**

5 Lockout/Tagout

Step #	Action	Who	Verification
1	Identify the equipment to be locked out and tag out. This includes identifying the energy source and the location of the equipment.	Operator	Supervisor
2	Notify all affected employees of the lockout/tagout procedure.	Operator	Supervisor
3	Isolate the equipment from the energy source. This includes disconnecting the equipment from the energy source and locking out the energy source.	Operator	Supervisor
4	Apply lockout/tagout devices to the energy source. This includes applying lockout/tagout devices to the energy source and ensuring that the devices are properly secured.	Operator	Supervisor
5	Verify that the equipment is locked out and tag out. This includes verifying that the equipment is locked out and tag out and that the lockout/tagout devices are properly secured.	Operator	Supervisor
6	Remove lockout/tagout devices. This includes removing lockout/tagout devices from the energy source and ensuring that the devices are properly secured.	Operator	Supervisor
7	Test the equipment to ensure that it is safe to operate. This includes testing the equipment to ensure that it is safe to operate and that the lockout/tagout devices are properly secured.	Operator	Supervisor
8	Remove the lockout/tagout devices. This includes removing lockout/tagout devices from the energy source and ensuring that the devices are properly secured.	Operator	Supervisor

**CAUTION**  
Lockout/Tagout is a safety procedure that must be followed to prevent injury or death.

**NOTICE**  
This equipment must be locked out and tag out before any maintenance or repair work is performed. Failure to follow these procedures may result in injury or death.

Procedure written by our Safety Services team using our LINK360® Software



# Put your group lockout program in good company

When it comes to lockout tagout, only a complete program can get your team the safety and compliance standards you expect. And in order to ensure you've got a compliant program, you need it to have six key elements:

1. A developed and documented program
2. Written machine / task-specific lockout tagout procedures
3. Clearly marked and identified isolation points
4. Training and periodic inspections
5. Best-in-class devices
6. Sustainability and scalability

Luckily, when you work with Brady, you aren't only getting the durable group lockout products you need, you also get support in every other element of a complete lockout tagout program.

Because your safety expertise needs to be spread over a wide range of areas in your facility, Brady is here to be your expert partner in lockout tagout. Our complete offering includes:

- Safety Services team that provides everything from writing procedures from scratch to training for authorised and affected employees
- Innovative Brady SafeKey Lockout Padlocks that are colour-matched for ultimate key security and easy standardisation for your facility
- LINK360® Software to keep your procedures centralised and easily accessible to keep your program, as a whole, sustainable

With in-house experts dedicated to staying up to date on the latest lockout and industry trends, compliance requirements and efficiency practices, you'll get complete support through group lockout and beyond.



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# Our mission is to identify and protect people, products and premises



To help minimise our impact on the environment, Brady limits its number of reprints.

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