

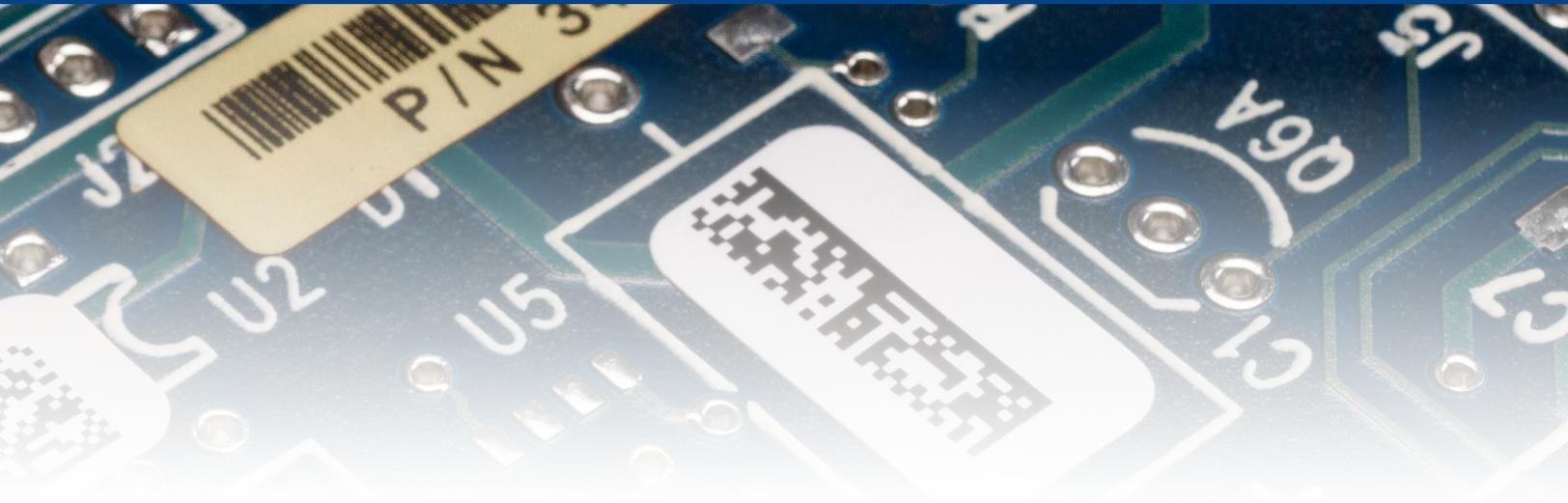


[BradyID.com](http://BradyID.com)

# Traceability Barcode Labels

UltraTemp™ Series labels  
to withstand harsh conditions





# Traceability Barcode Labels

UltraTemp™ Series labels to withstand harsh conditions

## High-Performance Polyimide Barcode Labels

As board designs become tighter and more complex, the assembly process is implementing more aggressive cleaning processes to remove contamination from the boards. The cleaning processes utilize much higher volumes of water and pressure, more caustic chemicals and increased temperatures. Brady has rigorously developed and tested a new line of polyimide labels as part of its UltraTemp™ High Heat Series Labels. These labels exhibit excellent performance in harsher assembly and cleaning processes for both ESD and barcode labeling needs.

Brady's polyimide barcode labels have been tested for compatibility at Kyzen's applications laboratory, Zestron's technical center and with Speedline Technologies' industry leading in-line and batch systems. The result of this new label technology is better traceability and fewer label failures – saving you time, money and work. Whether you measure performance by high-temperature resistance, print clarity, resistance to cleaning, or the ability to place accurately, Brady's UltraTemp series will perform.

## Harsh Condition Polyimide Barcode Labels Feature:

- High-temperature performance up to 572° F (300° C)
- Adherence to PCB boards during multiple cycles of extreme cleaning processes
- Resistant to most common cleaning chemicals, such as those from Zestron and Kyzen
- RoHS and REACH compliant, UL 969 recognized
- Custom size and pre-printed options are available
- Excellent resistance to harsh fluxes and wave solder environments
- NASA verified low-outgassing (applies to B-717, B-718, B-719, B-724, B-727, B-728, B-729 materials)
- Compatible with both top and bottom board placement
- B-727 is dibutyl and dioctyl tin free

## Traceability in Electronics

Brady has been a leader in providing reliable barcode labels to the electronics assembly for over 20 years. While there are a wide array of assembly processes used in today's production environment, you can count on Brady's expertise to provide a quality label that helps you maintain your traceability objectives throughout your process. Isolating corrupt components, improving process efficiency, and regulatory compliance are all direct benefits of a robust traceability solution that can be built using Brady polyimide labels. No matter your application, Brady polyimide labels are specifically designed to perform in electronics assembly as a durable component in your traceability process.

## Auto Apply

Brady's highly-engineered materials minimize common label failures in auto-application procedures, such as oozing, alignment, liner breakage and misplaced labels. The special construction provides a more rigid and stable label, resulting in fewer label failures in a variety of machines and applicators. Whether you're using print-and-apply or pick-and-place equipment, Brady's expertise provides the best-in-class identification traceability solution that is compatible with most automation systems.

## Developed In-House by our Experts

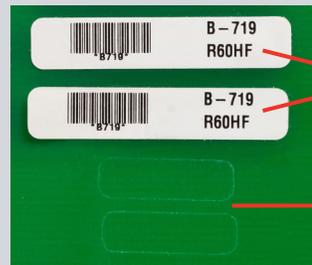
As a leader in component identification for over 20 years, our team of scientists and engineers work to provide you with innovative products that have been rigorously tested in-house and in real-world applications to ensure high performance, industry compliance, durability and reliability. Brady's new UltraTemp™ labels have been developed with an ultra-durable adhesive that provides superior performance compared to most conventional labels.

## Brady Labels Engineered to Stand Up to the Test



*Competitor labels smear after multiple cycles through wash processes.*

*Brady labels remain clear with no visible smear effect.*

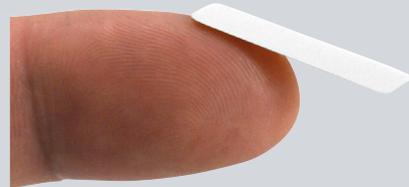


*Brady's ultra-durable permanent adhesive keeps labels in place.*

*Competitor's adhesives fail leaving behind residue.*



*Low-cost polyimide label that is not suitable for auto-application.*



*Brady's B-728 material is ideal for auto-application needs.*



*Innovative products developed and tested in-house by Brady engineers.*

# High Performance Polyimide Labels

## Polyimide Materials

Polyimide labels are widely used for permanently marking electronics that experience extreme temperature exposures during the manufacturing process. Brady's polyimide materials have been designed to survive solder reflow, harsh aqueous chemical cleaning, and device testing by leveraging the enhanced stiffness, chemical resistance, large intrinsic dielectric strength and extremely high heat tolerance of high performance polyimide films. These labels are naturally flame retardant and are offered with matte or gloss topcoats and in low-profile and static-dissipative configurations.

### ▶ Printer Compatability

The following pages contain 3" core label rolls. These are designed specifically for use in following printers unless otherwise noted.



### ▶ How to Read a THT Part Numbers

Many Brady label parts follow a naming convention that includes specific information about the label. The following example shows how it can be broken down:

**THT – 5 – 402 – 10**

<b>Technology:</b> Thermal Transfer	<b>Die Size:</b> #5 die 1" x 0.5"	<b>Material:</b> B-402 Polyester	<b>Quantity:</b> Multiply by 1,000 10 x 1,000 = 10,000
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Material	Print Technology	Color	Finish	Adhesive	Thickness	UL	CSA	RoHS	Applications
B-717	Thermal Transfer	White	Gloss	Permanent	4.2 mils	X		X	PCB identification; high temperature material with electrostatic dissipative (ESD) adhesive and liner
B-718	Thermal Transfer	White	Gloss	Permanent	3.3 mils	X		X	PCB identification; high temperature material with electrostatic dissipative (ESD) adhesive and liner; reduced profile for processes that demand thin or lighter weight material; high temperature wire marking applications.
B-719	Thermal Transfer	White	Matte	Permanent	3.3 mils	X		X	PCB identification; matte topcoat designed to prevent solder ball sticking after molten wave soldering. Reduced profile for processes that demand thin or lighter weight material; high temperature wire marking applications.
B-724	Thermal Transfer	Amber	Matte	Permanent	4.4mils			X	Printed circuit board and electronic component preprocess labeling
B-727	Thermal Transfer	White	Gloss	Permanent	4.4 mils	X		X	PCB identification; withstands wavesolder process
B-728	Thermal Transfer	White	Matte	Permanent	4.4 mils	X		X	PCB identification; matte topcoat designed to prevent solder ball sticking after molten wave soldering
B-729	Thermal Transfer	White	Matte	Permanent	3.4 mils	X		X	PCB identification; matte topcoat designed to prevent solder ball sticking after molten wave soldering. Reduced profile for processes that demand thin or lighter weight material; high temperature wire marking applications.
B-776	Thermal Transfer	Light Green	Gloss	Permanent	4.4 mils	X		X	Printed circuit board and electronic component preprocess labeling

# High Performance Polyimide Labels

## B-717 Electrostatic Dissipative Polyimide Material

**Color: White**      **Finish: Gloss**

High temperature white polyimide material (2 mil) with glossy finish. Features a permanent static dissipative adhesive and a static dissipative release liner. Withstands wave solder environments for printed circuit board and electronic component preprocess labeling. Surface resistivity values in the recommended range for Dissipative ESD packaging materials. Also meets requirements of EIA-541 "Packaging Material Standards for ESD Sensitive Items."

### Performance Attributes:

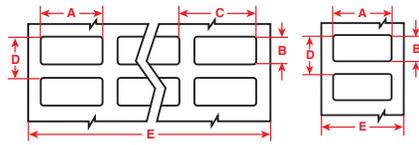


Figure 1

Figure 2

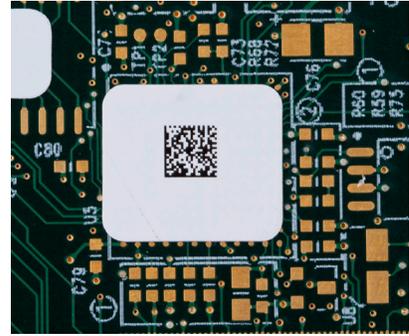


Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-717-20	* Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-38-717-10	* Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002
Fig. 1	THT-12-717-10	* Polyimide	White	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R6007
Fig. 1	THT-96-717-10	* Polyimide	White	0.500 (12.7)	0.275 (7.0)	0.600 (15.2)	0.375 (9.5)	2.500 (63.5)	4	10,000	R6002
Fig. 2	THT-97-717-10	* Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 2	THT-99-717-10	* Polyimide	White	0.500 (12.7)	0.500 (12.7)	-	0.600 (15.2)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-717-10	* Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002
Fig. 2	THT-47-717-10	* Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-717-10	* Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007
Fig. 2	THT-46-717-10	* Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006
Fig. 2	THT-103-717-10	* Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006
Fig. 2	THT-42-717-10	* Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006
Fig. 2	THT-59-717-10	* Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006
Fig. 2	THT-43-717-10	* Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006
Fig. 2	THT-44-717-10	* Polyimide	White	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R6000
Fig. 2	THT-45-717-10	* Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-717-10	* Polyimide	White	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-15-717-2.5	* Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R6000
Fig. 2	THT-48-717-10	* Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

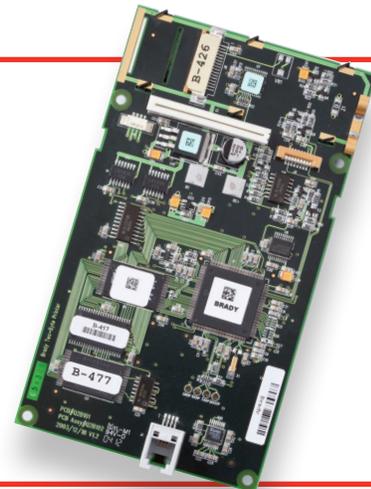
\* ⚠ **Warning:** Cancer [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

### Did You Know?

Brady teamed up with ZESTRON, Kyzen and market leaders in high precision cleaning process solutions, to conduct extensive chemical compatibility testing on Brady's line of polyimide labels, which are commonly used as printed circuit board (PCB) identification labels.

According to the test results, all Brady polyimide labels submitted can successfully withstand ZESTRON and Kyzen's latest cleaning chemicals - these test results are critically important to circuit board manufacturers, as they ensure that Brady polyimide labels will stay adhered and legible throughout the whole circuit board production process including in-line aqueous cleaning systems.

To view the complete test results, visit [www.BradyID.com](http://www.BradyID.com).

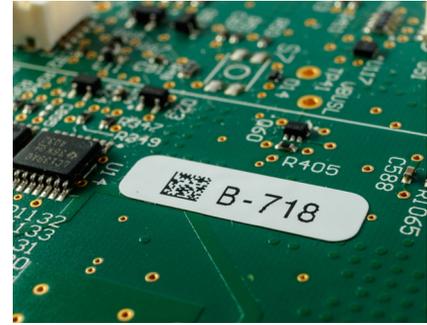


# High Performance Polyimide Labels

## B-718 Electrostatic Dissipative Polyimide Material

Color: White Finish: Gloss

High temperature, low profile white polyimide material (1 mil) with glossy finish. Features a permanent static dissipative adhesive and a static dissipative release liner. Reduced profile and thin, lighter weight label material ideal for high temperature wire marking. Surface resistivity values in the recommended range for Dissipative ESD Packaging Materials. Also meets requirements of EIA-541 "Packaging Material Standards for ESD Sensitive Items."



### Performance Attributes:

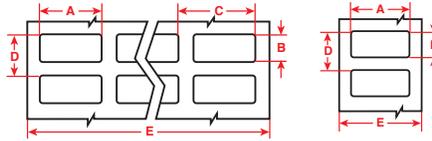


Figure 1

Figure 2

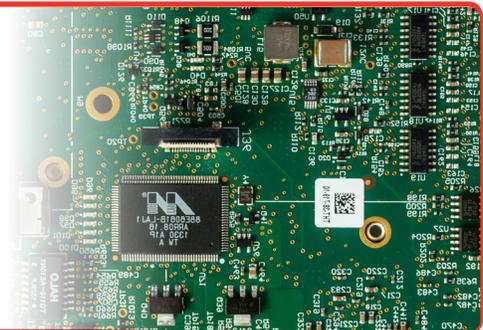
Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon	
Fig. 1	THT-70-718-20	*	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-71-718-20	*	Polyimide	White	0.315 (8.0)	0.315 (8.0)	0.375 (9.5)	0.415 (10.5)	2.390 (60.7)	6	20,000	R6000
Fig. 1	THT-38-718-10	*	Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002
Fig. 1	THT-12-718-10	*	Polyimide	White	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R6007
Fig. 2	THT-97-718-10	*	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-718-10	*	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002
Fig. 2	THT-47-718-10	*	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-718-10	*	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007
Fig. 2	THT-46-718-10	*	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006
Fig. 1	THT-2-718-10	*	Polyimide	White	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R6007
Fig. 2	THT-49-718-10	*	Polyimide	White	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R6006
Fig. 2	THT-103-718-10	*	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006
Fig. 1	THT-3-718-10	*	Polyimide	White	1.000 (25.4)	0.375 (9.5)	1.075 (27.3)	0.475 (12.1)	3.350 (85.1)	3	10,000	R6007
Fig. 2	THT-42-718-10	*	Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006
Fig. 1	THT-5-718-10	*	Polyimide	White	1.000 (25.4)	0.500 (12.7)	1.075 (27.3)	0.600 (15.2)	3.350 (85.1)	3	10,000	R6007
Fig. 2	THT-58-718-10	*	Polyimide	White	1.000 (25.4)	0.375 (9.5)	-	0.475 (12.1)	1.200 (30.5)	1	10,000	R6006
Fig. 2	THT-59-718-10	*	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006
Fig. 1	THT-29-718-10	*	Polyimide	White	1.250 (31.8)	0.375 (9.5)	1.300 (33.0)	0.475 (12.1)	2.750 (69.9)	2	10,000	R6002
Fig. 2	THT-43-718-10	*	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006
Fig. 2	THT-44-718-10	*	Polyimide	White	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R6000
Fig. 1	THT-4-718-10	*	Polyimide	White	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R6007
Fig. 2	THT-45-718-10	*	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-72-718-10	*	Polyimide	White	1.750 (44.5)	0.250 (6.4)	-	0.350 (8.9)	1.950 (49.5)	1	10,000	R6000
Fig. 2	THT-48-718-10	*	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

\* ⚠ Warning: Cancer [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## Electrostatic Dissipative (ESD) Labels

Brady's electrostatic dissipative labels, or ESD labels, meet the requirements of ANSI/ESD S20.20 standard. ESD labels are designed to protect the static-sensitive components of your circuit boards. Since when labels are peeled off of their unique ESD liner, they produce only low static discharge voltage.

Available in a variety of types and sizes, Brady's ESD labels can help you reduce damages from static discharge, and keep your product cost down.



# High Performance Polyimide Labels

## B-719 Electrostatic Dissipative Polyimide Material

Color: White Finish: Matte

High temperature, low profile white polyimide material (1 mil) with a permanent static dissipative adhesive and static dissipative release liner. Similar to B-718, but with a matte topcoat, which prevents solder balls from sticking after molten wave solder exposure. Surface resistivity values in the recommended range for Dissipative ESD packaging materials. Also meets requirements of EIA-541 "Packaging Material Standards for ESD Sensitive Items."



### Performance Attributes:

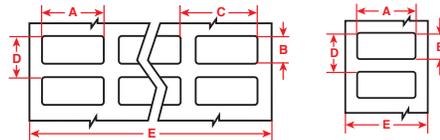


Figure 1

Figure 2

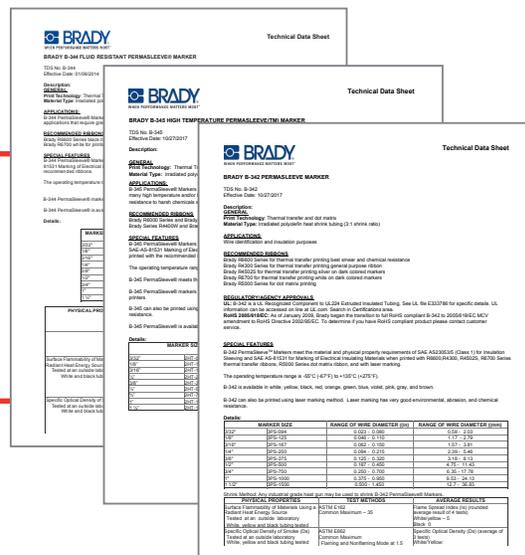
Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-719-20	* Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-71-719-20	* Polyimide	White	0.315 (8.0)	0.315 (8.0)	0.375 (9.5)	0.415 (10.5)	2.390 (60.7)	6	20,000	R6000
Fig. 1	THT-38-719-10	* Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002, R4702
Fig. 1	THT-12-719-10	* Polyimide	White	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R6007, R4707
Fig. 2	THT-99-719-10	* Polyimide	White	0.500 (12.7)	0.500 (12.7)	-	0.600 (15.2)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-719-10	* Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-719-10	* Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-719-10	* Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-719-10	* Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 1	THT-2-719-10	* Polyimide	White	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R6007, R4707
Fig. 2	THT-49-719-10	* Polyimide	White	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R6006, R4706
Fig. 2	THT-103-719-10	* Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 1	THT-3-719-10	* Polyimide	White	1.000 (25.4)	0.375 (9.5)	1.075 (27.3)	0.475 (12.1)	3.350 (85.1)	3	10,000	R6007, R4707
Fig. 2	THT-42-719-10	* Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 1	THT-5-719-10	* Polyimide	White	1.000 (25.4)	0.500 (12.7)	1.075 (27.3)	0.600 (15.2)	3.350 (85.1)	3	10,000	R6007, R4707
Fig. 2	THT-58-719-10	* Polyimide	White	1.000 (25.4)	0.375 (9.5)	-	0.475 (12.1)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-719-10	* Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 1	THT-29-719-10	* Polyimide	White	1.250 (31.8)	0.375 (9.5)	1.300 (33.0)	0.475 (12.1)	2.750 (69.9)	2	10,000	R6002, R4702
Fig. 2	THT-43-719-10	* Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 2	THT-45-719-10	* Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-719-10	* Polyimide	White	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-48-719-10	* Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

\* ⚠ Warning: Cancer www.P65Warnings.ca.gov

## Technical Data Sheets Available

Technical Data Sheets for all Brady label materials are available online at:

[BradyID.com/TechData](http://BradyID.com/TechData)



# High Performance Polyimide Labels

## B-724 Ultra Durable Polyimide Material

**Color: Amber Finish: Matte**

Amber high temperature polyimide material with an ultra durable adhesive designed for use with extreme wash protocol and cleaning chemicals. When used with Brady R4300 series ribbons, fulfills requirements for MIL-STD-202G Method 215K and SAE AS81531 Marking of Electrical Insulating Material.

**Performance Attributes:** 

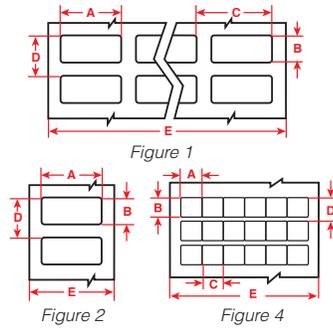


Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 4	THT-11-724-10	Polyimide	Amber	0.250 (6.4)	0.250 (6.4)	0.250 (6.4)	0.375 (9.5)	3.200 (81.3)	12	10,000	R4300
Fig. 1	THT-38-724-10	Polyimide	Amber	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R4300
Fig. 1	THT-12-724-10	Polyimide	Amber	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R4307, R4707
Fig. 1	THT-14-724-10	Polyimide	Amber	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R4300
Fig. 2	THT-47-724-10	Polyimide	Amber	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R4311
Fig. 1	THT-57-724-10	Polyimide	Amber	0.700 (17.8)	0.375 (9.5)	0.800 (20.3)	0.475 (12.1)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 1	THT-1-724-10	Polyimide	Amber	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 2	THT-46-724-10	Polyimide	Amber	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R4311
Fig. 1	THT-50-724-10	Polyimide	Amber	0.750 (19.1)	0.750 (19.1)	0.800 (20.3)	0.875 (22.2)	3.350 (85.1)	4	10,000	R4307, R4707
Fig. 1	THT-2-724-10	Polyimide	Amber	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 2	THT-49-724-10	Polyimide	Amber	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R4306, R4706
Fig. 2	THT-103-724-10	Polyimide	Amber	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R4306, R4706
Fig. 1	THT-3-724-10	Polyimide	Amber	1.000 (25.4)	0.375 (9.5)	1.075 (27.3)	0.475 (12.1)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-41-724-10	Polyimide	Amber	1.000 (25.4)	0.187 (4.8)	1.075 (27.3)	0.287 (7.3)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-51-724-10	Polyimide	Amber	1.000 (25.4)	0.250 (6.4)	1.075 (27.3)	0.375 (9.5)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-5-724-10	Polyimide	Amber	1.000 (25.4)	0.500 (12.7)	1.075 (27.3)	0.600 (15.2)	3.350 (85.1)	3	10,000	R4307, R4707
Fig. 1	THT-13-724-10	Polyimide	Amber	1.250 (31.8)	0.250 (6.4)	1.300 (33.0)	0.375 (9.5)	2.750 (69.9)	2	10,000	R4300
Fig. 1	THT-29-724-10	Polyimide	Amber	1.250 (31.8)	0.375 (9.5)	1.300 (33.0)	0.475 (12.1)	2.750 (69.9)	2	10,000	R4300
Fig. 2	THT-43-724-10	Polyimide	Amber	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R4306, R4706
Fig. 2	THT-44-724-10	Polyimide	Amber	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R4302
Fig. 1	THT-28-724-10	Polyimide	Amber	1.500 (38.1)	0.125 (3.2)	1.650 (41.9)	0.250 (6.4)	3.350 (85.1)	2	10,000	R4307, R4707
Fig. 1	THT-4-724-10	Polyimide	Amber	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R4307, R4707
Fig. 2	THT-45-724-10	Polyimide	Amber	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R4302, R4702
Fig. 2	THT-15-724-2.5	Polyimide	Amber	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R4302, R4702
Fig. 2	THT-48-724-10	Polyimide	Amber	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R4302, R4702
Fig. 2	THT-7-724-3	Polyimide	Amber	2.750 (69.9)	1.250 (31.8)	-	1.375 (34.9)	2.950 (74.9)	1	3,000	R4300
Fig. 2	THT-16-724-2.5	Polyimide	Amber	3.000 (76.2)	0.250 (6.4)	-	0.375 (9.5)	3.200 (81.3)	1	2,500	R4300

## Custom Laser Engravable Traceability Labels

**B-730: Black matte laser markable polyimide (PI)\***

**B-731: Black matte electrostatic dissipative (ESD) laser markable PI\***

**B-421: Black matte laser markable polyester (PET)\***

Unlike traditional THT labels, the subtractive printing process of laser markable labels enables them to survive harsh conditions, including high temperatures and chemical cleaning cycles, which typically occur in the PCB manufacturing process. The printing process of these labels also creates a very high resolution print. So precise that it can reach up to 1200 dpi, making it ideal for the small font applications that are often required in electrical component boards.

### Other features include:

- Repeated harsh aqueous cleaning resistance
- High temperature, wave soldering resistance up to 572° F (300° C)
- Custom sizes engineered-to-order and ready to ship in under 3 weeks
- Compatibility with most IR laser marking systems
- Optional ESD prevention layers
- Reduced rework issues related to direct laser marking board materials



**Contact Brady to receive a custom quote.**

# High Performance Polyimide Labels

## B-727 Ultra Durable Polyimide Material

**Color: White Finish: Gloss**

High temperature polyimide material (2 mil) with gloss finish withstands wave solder environments for printed circuit board and electronic component preprocess labeling. The ultra durable adhesive is designed for use with extreme wash protocol and cleaning chemicals. Also ideal for use in auto apply equipment.

### Performance Attributes:

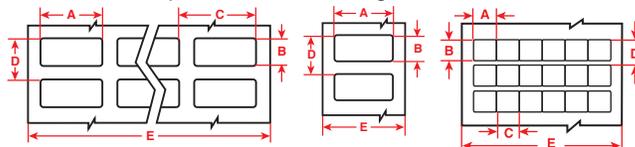


Figure 1

Figure 2

Figure 4

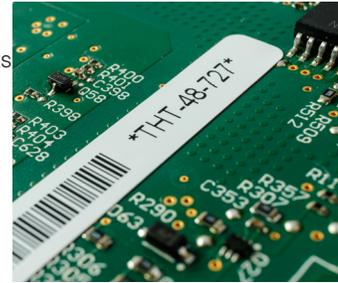


Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 4	THT-11-727-10	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.250 (6.4)	0.375 (9.5)	3.200 (81.3)	12	10,000	R6002, R4702
Fig. 1	THT-70-727-20	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-71-727-20	Polyimide	White	0.315 (8.0)	0.315 (8.0)	0.375 (9.5)	0.415 (10.5)	2.390 (60.7)	6	20,000	R6000
Fig. 1	THT-38-727-10	Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002, R4702
Fig. 1	THT-12-727-10	Polyimide	White	0.500 (12.7)	0.437 (11.1)	0.662 (16.8)	0.537 (13.6)	3.350 (85.1)	5	10,000	R6002, R4702
Fig. 2	THT-97-727-10	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-727-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-727-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-727-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-727-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 1	THT-2-727-10	Polyimide	White	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R6007, R4707
Fig. 2	THT-49-727-10	Polyimide	White	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R6006, R4706
Fig. 2	THT-103-727-10	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-42-727-10	Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-58-727-10	Polyimide	White	1.000 (25.4)	0.375 (9.5)	-	0.475 (12.1)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-727-10	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 1	THT-13-727-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	1.300 (33.0)	0.375 (9.5)	2.750 (69.9)	2	10,000	R6002, R4702
Fig. 2	THT-43-727-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 1	THT-40-727-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	1.475 (37.5)	0.375 (9.5)	3.050 (77.5)	2	10,000	R6002, R4702
Fig. 2	THT-44-727-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R6006, R4706
Fig. 1	THT-4-727-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R6007, R4707
Fig. 2	THT-45-727-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-727-10	Polyimide	White	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-72-727-10	Polyimide	White	1.750 (44.5)	0.250 (6.4)	-	0.350 (8.9)	1.950 (49.5)	1	10,000	R6000
Fig. 2	THT-15-727-2.5	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R6000
Fig. 2	THT-48-727-10	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

## B-728 Polyimide Material

**Color: White Finish: Matte**

2 mil thick white polyimide with a permanent adhesive and a special matte topcoat that prevents solder balls from sticking to the label after molten wave solder exposure.

### Performance Attributes:

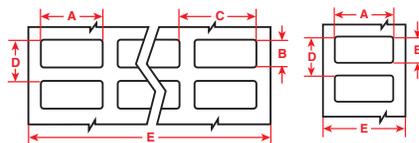


Figure 1

Figure 2



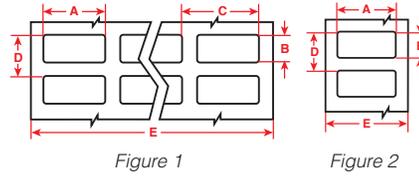
Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-728-20	Polyimide	White	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-96-728-10	Polyimide	White	0.500 (12.7)	0.275 (7.0)	0.600 (15.2)	0.375 (9.5)	2.500 (63.5)	4	10,000	R6002, R4702
Fig. 2	THT-97-728-10	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 2	THT-99-728-10	Polyimide	White	0.500 (12.7)	0.500 (12.7)	-	0.600 (15.2)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-728-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-728-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-728-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-728-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 2	THT-103-728-10	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-42-728-10	Polyimide	White	1.000 (25.4)	0.187 (4.8)	-	0.287 (6.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-728-10	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-15-728-2.5	Polyimide	White	1.250 (31.75)	0.250 (6.4)	-	-	-	1	2,500	R6000, R4700
Fig. 2	THT-43-728-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 2	THT-45-728-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000

# High Performance Polyimide Labels

## B-729 Ultra Durable Polyimide Material

**Color: White**      **Finish: Matte**

High temperature low profile (1 mil) polyimide material with an ultra durable adhesive designed for use with extreme wash protocol and cleaning chemicals. The reduced profile is ideal for processes requiring thin or lighter weight materials. Special matte topcoat prevents solder balls from sticking to the label after wave soldering.



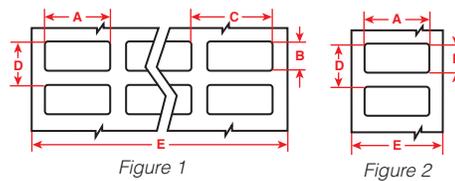
**Performance Attributes:**

Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-729-20	Polyimide	White	0.250 (6.35)	0.250 (6.4)	-	-	-	7	20000	R6000, R4700
Fig. 1	THT-104-729-20	Polyimide	White	0.315 (8.0)	0.177 (4.5)	0.375 (9.5)	0.278 (7.1)	2.390 (60.7)	6	20,000	R6000
Fig. 1	THT-38-729-10	Polyimide	White	0.375 (9.5)	0.375 (9.5)	0.437 (11.1)	0.475 (12.1)	3.200 (81.3)	7	10,000	R6002, R4702
Fig. 1	THT-96-729-10	Polyimide	White	0.500 (12.7)	0.275 (7.0)	0.600 (15.2)	0.375 (9.5)	2.500 (63.5)	4	10,000	R6002, R4702
Fig. 2	THT-97-729-10	Polyimide	White	0.500 (12.7)	0.200 (5.1)	-	0.300 (7.6)	0.700 (17.8)	1	10,000	R6011
Fig. 1	THT-14-729-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002, R4702
Fig. 2	THT-47-729-10	Polyimide	White	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 1	THT-1-729-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	0.800 (20.3)	0.350 (8.9)	3.350 (85.1)	4	10,000	R6007, R4707
Fig. 2	THT-46-729-10	Polyimide	White	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006, R4706
Fig. 2	THT-103-729-10	Polyimide	White	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-59-729-10	Polyimide	White	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006, R4706
Fig. 2	THT-43-729-10	Polyimide	White	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006, R4706
Fig. 1	THT-40-729-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	1.475 (37.5)	0.375 (9.5)	3.050 (77.5)	2	10,000	R6002, R4702
Fig. 2	THT-44-729-10	Polyimide	White	1.375 (34.9)	0.250 (6.4)	-	0.350 (8.9)	1.600 (40.6)	1	10,000	R6006, R4706
Fig. 2	THT-45-729-10	Polyimide	White	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-729-10	Polyimide	White	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-15-729-2.5	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R6000
Fig. 2	THT-48-729-10	Polyimide	White	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000
Fig. 2	THT-16-729-2.5	Polyimide	White	3.000 (76.2)	0.250 (6.4)	-	0.375 (9.5)	3.200 (81.3)	1	2,500	R6002, R4702

## B-776 Polyimide Material

**Color: Light Green**      **Finish: Gloss**

Light green polyimide material with glossy finish and permanent adhesive. Used in printed circuit board and electronic component preprocess labeling. In combination with the Series R600/R600HF ribbons, it meets the requirements of MIL-STD-202G, Method 215K and complies with JIG-101.



**Performance Attributes:**

Diagram	Catalog #	Material	Color	Label Width A Inch (mm)	Label Height B Inch (mm)	Horiz. Repeat C Inch (mm)	Vert. Repeat D Inch (mm)	Web Width E Inch (mm)	Labels Per Row	Labels Per Pkg	Rec. Ribbon
Fig. 1	THT-70-776-20	Polyimide	Light Green	0.250 (6.4)	0.250 (6.4)	0.320 (8.1)	0.350 (8.9)	2.370 (60.2)	7	20,000	R6000
Fig. 1	THT-14-776-10	Polyimide	Light Green	0.650 (16.5)	0.200 (5.1)	0.700 (17.8)	0.300 (7.6)	2.950 (74.9)	4	10,000	R6002
Fig. 2	THT-47-776-10	Polyimide	Light Green	0.650 (16.5)	0.200 (5.1)	-	0.300 (7.6)	0.850 (21.6)	1	10,000	R6011
Fig. 2	THT-46-776-10	Polyimide	Light Green	0.750 (19.1)	0.250 (6.4)	-	0.350 (8.9)	0.950 (24.1)	1	10,000	R6006
Fig. 1	THT-1-776-10	Polyimide	Light Green	0.750 (19.05)	0.250 (6.4)	-	-	-	4	10000	R6000
Fig. 1	THT-2-776-10	Polyimide	Light Green	0.900 (22.9)	0.250 (6.4)	1.125 (28.6)	0.350 (8.9)	3.350 (85.1)	3	10,000	R6007
Fig. 2	THT-49-776-10	Polyimide	Light Green	0.900 (22.9)	0.250 (6.4)	-	0.350 (8.9)	1.100 (27.9)	1	10,000	R6006
Fig. 2	THT-103-776-10	Polyimide	Light Green	1.000 (25.4)	0.250 (6.4)	-	0.350 (8.9)	1.200 (30.5)	1	10,000	R6006
Fig. 2	THT-59-776-10	Polyimide	Light Green	1.000 (25.4)	0.500 (12.7)	-	0.600 (15.2)	1.200 (30.5)	1	10,000	R6006
Fig. 1	THT-13-776-10	Polyimide	Light Green	1.250 (31.8)	0.250 (6.4)	1.300 (33.0)	0.375 (9.5)	2.750 (69.9)	2	10,000	R6002
Fig. 2	THT-43-776-10	Polyimide	Light Green	1.250 (31.8)	0.250 (6.4)	-	0.350 (8.9)	1.450 (36.8)	1	10,000	R6006
Fig. 1	THT-4-776-10	Polyimide	Light Green	1.500 (38.1)	0.250 (6.4)	1.650 (41.9)	0.350 (8.9)	3.350 (85.1)	2	10,000	R6007
Fig. 2	THT-45-776-10	Polyimide	Light Green	1.500 (38.1)	0.250 (6.4)	-	0.350 (8.9)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-60-776-10	Polyimide	Light Green	1.500 (38.1)	0.125 (3.2)	-	0.225 (5.7)	1.700 (43.2)	1	10,000	R6000
Fig. 2	THT-15-776-2.5	Polyimide	Light Green	2.000 (50.8)	0.250 (6.4)	-	0.375 (9.5)	2.200 (55.9)	1	2,500	R6000
Fig. 2	THT-48-776-10	Polyimide	Light Green	2.000 (50.8)	0.250 (6.4)	-	0.350 (8.9)	2.200 (55.9)	1	10,000	R6000

## Brady Industrial Printers

Brady's durable label materials are part of a total identification solution when used with Brady's thermal transfer printers. The following printers support a wide-range of needs based on volumes, materials, and mix.



### BradyPrinter i7100

- Heavy-duty, high-speed, high-volume printer in 300 and 600 dpi models
- Prints on the widest selection of specialty and advanced materials
- High-volume applications
- Thermal Transfer and Direct Thermal; Monocolor



### Brady IP™ Series Printers

- High-performance printing with smart cell supplies allowing printer, materials, and ribbon to communicate
- Print resolution of 300 or 600 dpi
- Wide selection of materials
- Thermal Transfer and Direct Thermal; Monocolor



### BBP®33 Label Printer

- PC connect only printer with no calibration set-up, no material waste and 20-second supply changeovers
- Revolutionary ease of use
- Print resolution of 300 dpi



### BMP®71 Label Printer

- Versatile portable printer
- Robust label offering and intuitive interface
- Print resolution of 300 dpi
- Connects to PC if needed



### BMP®61 Label Printer

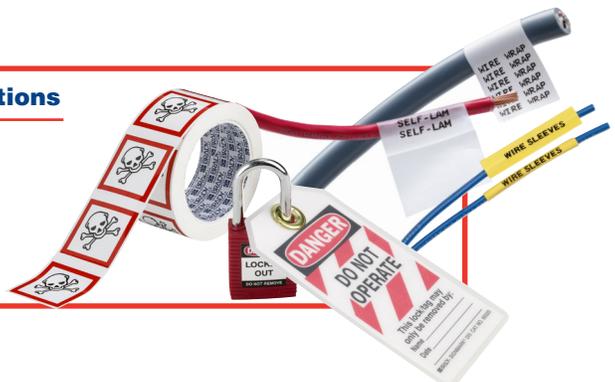
- Rugged, portable and easy-to-use
- Crisp, thermal-transfer quality printing with a variety of durable materials
- Printing to be done at the point of application
- Can be bulk fed from external feed for higher volume needs

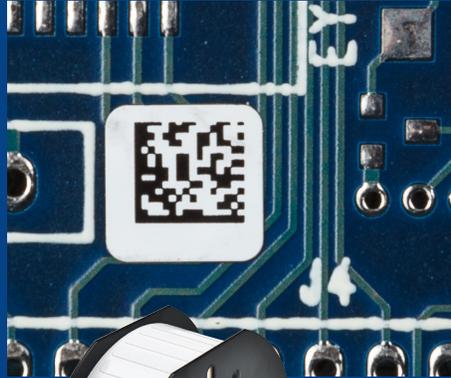


### Did You Know? - Brady Identification Solutions

Brady offers a full line of wire and safety identification products including Permasleeve® Wire Markers, GHS Hazard Communication or Lockout Tagout solutions.

Visit [BradyID.com](http://BradyID.com) for more information on all of Brady's safety and identification solutions.





**For more information  
on Brady materials, visit:**

**BradyID.com**

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Customer Service: 1-888-272-3946  
Inside Sales: 1-888-311-0775  
BradyID.com

Canada  
Customer Service: 1-800-263-6179  
BradyCanada.ca

Mexico  
Customer Service: 1-800-262-7777  
Inside Sales: 1-800-262-7777 ext 177  
BradyLatinAmerica.com